acetylation is a revolutionary wood modification process, which has been known and studied for over 80 years, it involves the reaction of wood (or wood particles) with acetic anhydride, through which the free -oh (hydroxyl) groups – causing the shrink and swell of wood and the susceptibility to decay – within the cell wall are replaced by more stable and hydrophobic non-toxic acetyl groups, naturally occurring in wood. as a result, the stability and durability of the wood significantly increases. the co-product of this process is acetic acid, otherwise known as vinegar in its dilute form, which is reused in a wide range of industries.

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Wouldn't it be great if there could be a new natural building material that could combine all positive attributes from sustainable wood - renewability, strength, beauty, carbon sink ability - without the typical downsides - inconsistent quality and poor durability & stability?

Imagine a revolutionary material that is CO₂ neutral over the full life cycle, which can be easily recycled to the highest quality exterior boards. Imagine a new material that even if just discarded is 100% biodegradable, fitting perfectly in the biological cycle of the circular economy and Cradle to Cradle (C2C) philosophy.

Therefore it comes as no surprise that Accoya is C2C Gold certified since 2010 and even C2C Platinum certified for Material Health. With the invention of Accoya® wood and Tricoya® wood elements the transition to a circular biobased economy can actually become a reality.

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PROBLEM: LINEAR ECONOMY BASED ON NON-RENEWABLE MATERIALS

As a result of increasing global population and consumption, and a make-take-waste mentality, our planet is overexploited resulting in depletion of resources, mass deforestation of tropical forests, a huge waste problem, toxic emissions and a global warming.

SOLUTION: BIOBASED CIRCULAR ECONOMY BASED ON RENEWABLE MATERIALS

A shift towards a biobased paradigm is urgently needed, based on abundantly available - and easily recyclable - renewable resources, with the same level high performance as the best man made materials from the technical cycle.

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**PROBLEM**

Current consumption in human society shows a strong addiction to non-renewable materials and fossil fuels while deforestation of tropical rainforests still continues at a high rate, which not only results in resource depletion but also means extra releases of greenhouse gases further enhancing the global warming problem.

For the world as a whole, carbon stocks in forest biomass decreased by an estimated 0.5 Gigatons due to deforestation in tropical regions worldwide between 2005 and 2010, where a region of over 8 million hectares was deforested (Source: FAO Global Forest Resources Assessment 2010).

**SOLUTION**

A natural solution for the problem of ecosystem deterioration and global warming is actually already available but often overlooked: wood from well managed sources.

Forests are an important carbon sink by filtering CO$_2$ out of the air and absorbing this in the biomass of the tree. For the sake of climate protection, it is actually best to harvest as much wood as sustainable for production of durable products – acting as temporary carbon sinks - while managing the forest well for new biomass production. As wood is a renewable resource, this is a very effective way to continuously absorb carbon in the forest as well as in durable products. As a result of sustainable management in Europe and North America, their net forest area has been increasing steadily for several decades. To produce Accoya® and Tricoya®, only abundantly available, typically fast growing wood species, such as Radiata pine, are being used from certified sustainably managed sources including FSC® and PEFC™.

**CARBON SEQUESTRATION IN WOOD**

The photosynthesis process trees absorb CO$_2$ and solar energy in their creation of wood, while releasing oxygen back to the atmosphere. The more carbon is stored, the more CO$_2$ is fixed in wood. Carbon sequestration in wood is vital for the mitigation of climate change.

**ANNUAL YIELD COMPARISON**

Fast growing softwood species such as Radiata pine are preferably used to produce Accoya®. This makes that there is an ample supply of timber from certified sources for the production of Accoya® wood to replace scarce available certified tropical hardwood and other compromised non-renewable building materials for demanding exterior applications.

**MEAN ANNUAL INCREMENT FOR PLANTATION GROWN TIMBER (M³/Ha/yr)**

- **Radiata Pine** (New Zealand)
- **Teak** (Asia)
- **Spruce** (Scandi-Navia)
- **Scots Pine** (Scandi-Navia)
- **Western Red Cedar** (North America)

**TENNESSEE**

- **10.5% tree volume**
- **0.9 ton CO$_2$**
- **0.7 ton oxygen**
- **0.5 ton water**
- **0.3 ton nutrient elements**

**SUSTAINABLE SOURCING**

- SUSTAINABLY SOURCED WOOD
- MADE FROM ABUNDANTLY AVAILABLE, FAST GROWING SPECIES
- NON-TOXIC, NOTHING IS ADDED TO THE WOOD THAT DOES NOT NATURALLY OCCUR IN IT

**PRODUCTION PHASE**

**SUSTAINABLE SOURCING**
PROBLEM

Although from a resource and carbon sequestration perspective wood seems like the ideal material, there is an important reason why it has not been adopted as the main building material in modern markets: mediocre performance in use - poor durability and dimensional stability leading to short life spans and frequent maintenance.

Whereas tropical hardwoods represent some of the best performing and most beautiful woods available, there is simply not enough to sustainably harvest anymore with depletion of tropical rainforest as a catastrophic consequence. Man-made materials based on metals, plastics and concrete, but also chemical wood preservation with toxic substances, solved some durability issues associated with the use of most woods, but the environmental damage in the production and waste phase are no longer tolerable (landscape deterioration, depletion, toxic waste).

SOLUTION

Through acetylation the downsides of wood are overcome, providing Accoya® wood and Tricoya® wood elements several environmental gains during use.

First, Accoya® and Tricoya® have achieved the highest durability class possible (Class 1 - EN 350), are guaranteed up to 50 years and have received several quality certifications (KOMO, RAL, BBA, WDMA, etc.). Therefore the proven longer lifespan enables lower material consumption (less replacement!) over the same period compared to most other materials, while having larger carbon sequestration benefits.

Secondly, the superior dimensional stability of Accoya® and Tricoya® means less coatings need to be used not only relating to a lower environmental impact but to lower costs as well.

Finally, compared to other durable wood species, Accoya® offers superior thermal insulation, which yields energy conservation advantages in applications such as window frames.

LONG LIFE

- ENHANCED DURABILITY
  - WARRANTED 50 YEARS ABOVE AND 25 YEARS IN THE GROUND
- IMPROVED STABILITY FOR LONGER COATING LIFE
- SUPERIOR THERMAL INSULATION
Non renewable man made materials as well as wood treated with toxic chemicals pose serious problems in the end of life phase. Whereas natural wood is biodegradable, these materials often end up in landfills and pollute the soil and surroundings. In the sporadic cases that non renewable materials such as plastics and various metals are recycled this often comes at the expense of the quality while large amounts of energy are required throughout this process.

Furthermore, due to overconsumption of fossil fuels such as coal, oil, gas - causing global warming - global resource reserves are quickly depleting, showing the urgent need to focus on energy based on renewable sources such as sun, wind and biomass.

In the end of life phase Accoya® has no limits. Accoya® is a non toxic product and therefore fully biodegradable.

As a result, Accoya® can be handled in the same manner as untreated natural wood at the end of its life and therefore fits perfectly in the Cradle to Cradle design philosophy for which it has been awarded the Gold certification as one of few products worldwide.

Following the "Ladder of Lansink" recycling strategy (see left), we recommend that Accoya® is re-used in applications with the same or even higher added value (up-cycling).

Another high added value end of life scenario for Accoya® is to use it to produce Tricoya, acetylated wood elements e.g. for the production of high grade panels. Even if this is not possible there are no limitations. As wood products are in essence stored solar energy they can always be used for green clean energy production (releasing only the CO₂ absorbed during growth) thus saving emissions caused by burning oil, gas or coal.
As outlined in the previous pages, in every stage of the life cycle Accoya provides compelling environmental advantages. As we value transparency at Accsys, all claims about sustainability are always referenced to recognised standards.

Therefore, the environmental performance of Accoya® is thoroughly tested and published following uncompromising leading independent international methodologies such as Life Cycle Analysis (LCA following ISO 14040/44) and Environmental Product Declarations (EPD following EN 15804 and ISO 14025). For example, official LCA / carbon footprint studies by Delft University of Technology and environmental consultancy Verco show that Accoya® wood is an environmentally compatible – and even carbon negative - substitute for many traditional carbon intensive materials such as plastics, metals and concrete, as well as for various wood species.

Furthermore, we actively seek to acquire the most respected ecolabels available and have been recognized by others as an exemplary product and company in the field of sustainability on many occasions.

As a result, more and more leading leading architects and builders are adopting Accoya® & Tricoya® as high performance substitutes for non-renewable materials in several challenging projects worldwide where application of wood before was never thought as being possible. This shows that our promise towards a fully biobased circular economy posed in the introduction is becoming a reality.

Cradle to Cradle Gold

Accoya® wood is one of the very few building products to have acquired Cradle to Cradle Certification at the stringent Gold level. Cradle to Cradle (CC) provides a means to thoroughly and credibly measure achievement in environmentally intelligent design, including the use of environmentally safe and healthy materials and including strategies for social responsibility.

FSC®

Of the various schemes for sustainable forestry available, the Forest Stewardship Council (FSC®) is regarded as the leading and most comprehensive certification program available. The program not only focuses on benign environmental performance but also safeguards natural forests for all stakeholders involved. Accoya® and Tricoya® are available in FSC®.

BREEAM and LEED

Of the many green building certification schemes available worldwide, BREEAM (mainly used in Europe) and LEED (mainly used in North America) are most widely adopted and recognised. Both are based on various building related environmental indicators, including sustainable energy, water and material use. For the LEED category, Accoya® and Tricoya® are credited with several points in both schemes (BREEAM: MAT 1, MAT 5; LEEDv4: MR1, MR2, MR3, MR4, MR5). See the website for detailed memos with more information.

Nordic Ecolabel

The outstanding green credentials of Accoya®, have been officially recognised by Europe’s Nordic nations with the award of the internationally recognised Nordic Ecolabel. The Nordic Ecolabel is the internationally recognized ecolabel for Norway, Sweden, Denmark, Iceland and Finland and was established in 1989 by the Nordic Council of Ministers. It was developed to help consumers and companies select products that are guaranteed to have met stringent environmental standards.

The Future Build

The Future Build is a green building materials portal that helps architects, engineers and contractors confidently select and source environmentally sustainable, third party certified products. Only products that have been assessed and selected according to stringent standards and criteria set by the carbon neutral Masdar City, Abu Dhabi, are listed. Accoya® wood was rated as Excellent or A.

Singapore Green Label

For the South East Asian market we have obtained the highly regarded Green Label of the Singapore Environment Council (SEC). The label was awarded after a rigorous and transparent assessment in this region. The ‘Green Label’ can only be awarded by compliance with the strict eco standards specified by the SEC’s scheme and rigorous testing of the product for possible harmful content.

Dubokeur

As one of the leading green labels in the Netherlands, Dubokeur certificates are only granted to the most environmentally friendly products, based on LCA methodology.
HOW DO YOU PICK BUILDING MATERIALS THAT ARE SUSTAINABLE WITHOUT GIVING UP PERFORMANCE? CAN YOU REALLY BUILD AND HELP THE ENVIRONMENT AT THE SAME TIME?

GET THE ANSWERS... IN JUST 3 MINUTES.
WATCH THE MOVIE ON ACCOYA.COM

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